

## SAFETY DATA SHEET

Version 5.4  
Revision Date 03/03/2015  
Print Date 10/28/2015

**1. PRODUCT AND COMPANY IDENTIFICATION****1.1 Product identifiers**

Product name : 1,4-Dioxane  
Product Number : 296309  
Brand : Sigma-Aldrich  
Index-No. : 603-024-00-5  
CAS-No. : 123-91-1

**1.2 Relevant identified uses of the substance or mixture and uses advised against**

Identified uses : Laboratory chemicals, Manufacture of substances

**1.3 Details of the supplier of the safety data sheet**

Company : Sigma-Aldrich  
3050 Spruce Street  
SAINT LOUIS MO 63103  
USA  
Telephone : +1 800-325-5832  
Fax : +1 800-325-5052

**1.4 Emergency telephone number**

Emergency Phone # : (314) 776-6555

**2. HAZARDS IDENTIFICATION****2.1 Classification of the substance or mixture****GHS Classification in accordance with 29 CFR 1910 (OSHA HCS)**

Flammable liquids (Category 2), H225  
Eye irritation (Category 2A), H319  
Carcinogenicity (Category 2), H351  
Specific target organ toxicity - single exposure (Category 3), Respiratory system, H335

For the full text of the H-Statements mentioned in this Section, see Section 16.

**2.2 GHS Label elements, including precautionary statements**

Pictogram



Signal word

Danger

Hazard statement(s)

H225 Highly flammable liquid and vapour.  
H319 Causes serious eye irritation.  
H335 May cause respiratory irritation.  
H351 Suspected of causing cancer.

Precautionary statement(s)

P201 Obtain special instructions before use.  
P202 Do not handle until all safety precautions have been read and understood.  
P210 Keep away from heat/sparks/open flames/hot surfaces. - No smoking.  
P233 Keep container tightly closed.

P240	Ground/bond container and receiving equipment.
P241	Use explosion-proof electrical/ ventilating/ lighting/ equipment.
P242	Use only non-sparking tools.
P243	Take precautionary measures against static discharge.
P261	Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.
P264	Wash skin thoroughly after handling.
P271	Use only outdoors or in a well-ventilated area.
P280	Wear protective gloves/ eye protection/ face protection.
P281	Use personal protective equipment as required.
P303 + P361 + P353	IF ON SKIN (or hair): Remove/ Take off immediately all contaminated clothing. Rinse skin with water/ shower.
P304 + P340 + P312	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or doctor/ physician if you feel unwell.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308 + P313	IF exposed or concerned: Get medical advice/ attention.
P337 + P313	If eye irritation persists: Get medical advice/ attention.
P370 + P378	In case of fire: Use dry sand, dry chemical or alcohol-resistant foam for extinction.
P403 + P233	Store in a well-ventilated place. Keep container tightly closed.
P403 + P235	Store in a well-ventilated place. Keep cool.
P405	Store locked up.
P501	Dispose of contents/ container to an approved waste disposal plant.

### 2.3 Hazards not otherwise classified (HNOC) or not covered by GHS

May form explosive peroxides., Repeated exposure may cause skin dryness or cracking.  
May form explosive peroxides.

## 3. COMPOSITION/INFORMATION ON INGREDIENTS

### 3.1 Substances

Synonyms	:	Dioxane Diethylene oxide
Formula	:	C <sub>4</sub> H <sub>8</sub> O <sub>2</sub>
Molecular weight	:	88.11 g/mol
CAS-No.	:	123-91-1
EC-No.	:	204-661-8
Index-No.	:	603-024-00-5
Registration number	:	01-2119462837-26-XXXX

#### Hazardous components

Component	Classification	Concentration
<b>1,4-Dioxane</b>	Flam. Liq. 2; Eye Irrit. 2A; Carc. 2; STOT SE 3; H225, H319, H335, H351	<= 100 %

For the full text of the H-Statements mentioned in this Section, see Section 16.

## 4. FIRST AID MEASURES

### 4.1 Description of first aid measures

#### General advice

Consult a physician. Show this safety data sheet to the doctor in attendance. Move out of dangerous area.

#### If inhaled

If breathed in, move person into fresh air. If not breathing, give artificial respiration. Consult a physician.

#### In case of skin contact

Wash off with soap and plenty of water. Consult a physician.

**In case of eye contact**

Rinse thoroughly with plenty of water for at least 15 minutes and consult a physician.

**If swallowed**

Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Rinse mouth with water. Consult a physician.

**4.2 Most important symptoms and effects, both acute and delayed**

The most important known symptoms and effects are described in the labelling (see section 2.2) and/or in section 11

**4.3 Indication of any immediate medical attention and special treatment needed**

No data available

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**5. FIREFIGHTING MEASURES****5.1 Extinguishing media****Suitable extinguishing media**

Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.

**5.2 Special hazards arising from the substance or mixture**

Carbon oxides

**5.3 Advice for firefighters**

Wear self-contained breathing apparatus for firefighting if necessary.

**5.4 Further information**

Use water spray to cool unopened containers.

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**6. ACCIDENTAL RELEASE MEASURES****6.1 Personal precautions, protective equipment and emergency procedures**

Use personal protective equipment. Avoid breathing vapours, mist or gas. Ensure adequate ventilation. Remove all sources of ignition. Evacuate personnel to safe areas. Beware of vapours accumulating to form explosive concentrations. Vapours can accumulate in low areas.

For personal protection see section 8.

**6.2 Environmental precautions**

Prevent further leakage or spillage if safe to do so. Do not let product enter drains.

**6.3 Methods and materials for containment and cleaning up**

Contain spillage, and then collect with an electrically protected vacuum cleaner or by wet-brushing and place in container for disposal according to local regulations (see section 13).

**6.4 Reference to other sections**

For disposal see section 13.

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**7. HANDLING AND STORAGE****7.1 Precautions for safe handling**

Avoid contact with skin and eyes. Avoid inhalation of vapour or mist.

Use explosion-proof equipment. Keep away from sources of ignition - No smoking. Take measures to prevent the build up of electrostatic charge.

For precautions see section 2.2.

**7.2 Conditions for safe storage, including any incompatibilities**

Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage.

Storage class (TRGS 510): Flammable liquids

**7.3 Specific end use(s)**

Apart from the uses mentioned in section 1.2 no other specific uses are stipulated

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**8. EXPOSURE CONTROLS/PERSONAL PROTECTION****8.1 Control parameters**

**Components with workplace control parameters**

Component	CAS-No.	Value	Control parameters	Basis
1,4-Dioxane	123-91-1	TWA	20.000000 ppm	USA. ACGIH Threshold Limit Values (TLV)
	Remarks	Liver damage Confirmed animal carcinogen with unknown relevance to humans Danger of cutaneous absorption		
		TWA	20 ppm	USA. ACGIH Threshold Limit Values (TLV)
		Liver damage Confirmed animal carcinogen with unknown relevance to humans Danger of cutaneous absorption		
		TWA	25 ppm 90 mg/m3	USA. OSHA - TABLE Z-1 Limits for Air Contaminants - 1910.1000
		Skin notation		
		TWA	100.000000 ppm 360.000000 mg/m3	USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
		Skin designation The value in mg/m3 is approximate.		
		TWA	100 ppm 360 mg/m3	USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
		Skin designation The value in mg/m3 is approximate.		
		C	1.000000 ppm 3.600000 mg/m3	USA. NIOSH Recommended Exposure Limits
		Potential Occupational Carcinogen See Appendix A 30 minute ceiling value		

#### Derived No Effect Level (DNEL)

Application Area	Exposure routes	Health effect	Value
Workers	Inhalation	Long-term local effects	144 mg/m3
Workers	Inhalation	Long-term systemic effects	73 mg/m3
Workers	Skin contact	Long-term systemic effects	21 mg/m3

#### Predicted No Effect Concentration (PNEC)

Compartment	Value
Soil	0.153 mg/kg
Marine water	0.67 mg/l
Fresh water	10 mg/l
Fresh water sediment	37 mg/kg
Sewage treatment plant	2700 mg/l
Aquatic intermittent release	10 mg/l

## 8.2 Exposure controls

### Appropriate engineering controls

Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.

### Personal protective equipment

#### Eye/face protection

Face shield and safety glasses Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU).

### **Skin protection**

Handle with gloves. Gloves must be inspected prior to use. Use proper glove removal technique (without touching glove's outer surface) to avoid skin contact with this product. Dispose of contaminated gloves after use in accordance with applicable laws and good laboratory practices. Wash and dry hands.

#### Full contact

Material: butyl-rubber

Minimum layer thickness: 0.3 mm

Break through time: 480 min

Material tested: Butoject® (KCL 897 / Aldrich Z677647, Size M)

#### Splash contact

Material: Chloroprene

Minimum layer thickness: 0.6 mm

Break through time: 35 min

Material tested: Camapren® (KCL 722 / Aldrich Z677493, Size M)

data source: KCL GmbH, D-36124 Eichenzell, phone +49 (0)6659 87300, e-mail sales@kcl.de, test method: EN374

If used in solution, or mixed with other substances, and under conditions which differ from EN 374, contact the supplier of the CE approved gloves. This recommendation is advisory only and must be evaluated by an industrial hygienist and safety officer familiar with the specific situation of anticipated use by our customers. It should not be construed as offering an approval for any specific use scenario.

### **Body Protection**

Complete suit protecting against chemicals, Flame retardant antistatic protective clothing., The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace.

### **Respiratory protection**

Where risk assessment shows air-purifying respirators are appropriate use a full-face respirator with multi-purpose combination (US) or type ABEK (EN 14387) respirator cartridges as a backup to engineering controls. If the respirator is the sole means of protection, use a full-face supplied air respirator. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU).

### **Control of environmental exposure**

Prevent further leakage or spillage if safe to do so. Do not let product enter drains.

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## **9. PHYSICAL AND CHEMICAL PROPERTIES**

### **9.1 Information on basic physical and chemical properties**

- |   |  |
|---|--|
| a) Appearance                                   | Form: liquid<br>Colour: colourless   |
| b) Odour  | No data available  |
| c) Odour Threshold                              | No data available  |
| d) pH   | 6.0 - 8 at 500 g/l at 20 °C (68 °F)  |
| e) Melting point/freezing point                 | Melting point/range: 10 - 12 °C (50 - 54 °F) - lit.                          |
| f) Initial boiling point and boiling range      | 100 - 102 °C (212 - 216 °F) - lit.   |
| g) Flash point                                  | 12 °C (54 °F) - closed cup   |
| h) Evaporation rate                             | No data available  |
| i) Flammability (solid, gas)                    | No data available  |
| j) Upper/lower flammability or explosive limits | Upper explosion limit: 22 %(V)<br>Lower explosion limit: 2 %(V)              |
| k) Vapour pressure                              | 36 hPa (27 mmHg) at 20 °C (68 °F)<br>53 hPa (40 mmHg) at 25.20 °C (77.36 °F) |
| l) Vapour density                               | 3.04 - (Air = 1.0)   |

- |   |  |
|---|--|
| m) Relative density                       | 1.034 g/cm <sup>3</sup> at 25 °C (77 °F) |
| n) Water solubility                       | completely miscible                      |
| o) Partition coefficient: n-octanol/water | log Pow: -0.27                           |
| p) Auto-ignition temperature              | 300 °C (572 °F)                          |
| q) Decomposition temperature              | No data available                        |
| r) Viscosity                              | No data available                        |
| s) Explosive properties                   | No data available                        |
| t) Oxidizing properties                   | No data available                        |

## 9.2 Other safety information

- |                         |                            |
|-------------------------|----------------------------|
| Surface tension         | 36.9 mN/m at 25 °C (77 °F) |
| Relative vapour density | 3.04 - (Air = 1.0)         |

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## 10. STABILITY AND REACTIVITY

### 10.1 Reactivity

No data available

### 10.2 Chemical stability

Stable under recommended storage conditions.

Test for peroxide formation before distillation or evaporation. Test for peroxide formation or discard after 1 year.

Stable under recommended storage conditions.

### 10.3 Possibility of hazardous reactions

Vapours may form explosive mixture with air. Vapours may form explosive mixture with air.

### 10.4 Conditions to avoid

Heat, flames and sparks.

### 10.5 Incompatible materials

Oxygen, Oxidizing agents, Halogens, Reducing agents, Perchlorates., Trimethylaluminum

### 10.6 Hazardous decomposition products

Other decomposition products - No data available

In the event of fire: see section 5

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## 11. TOXICOLOGICAL INFORMATION

### 11.1 Information on toxicological effects

#### Acute toxicity

LD50 Oral - Rat - 4,200 mg/kg

LC50 Inhalation - Rat - 2 h - 46,000 mg/m<sup>3</sup>

Remarks: Sense Organs and Special Senses (Nose, Eye, Ear, and Taste):Eye:Other.

LD50 Dermal - Rabbit - 7,858 mg/kg

No data available

#### Skin corrosion/irritation

Skin - Human

Remarks: Chronic exposure causes drying effect on the skin and eczema.

Skin - Rabbit

Result: No skin irritation

#### Serious eye damage/eye irritation

Eyes - Rabbit

Result: Eye irritation - 24 h

**Respiratory or skin sensitisation**

No data available

**Germ cell mutagenicity**

Laboratory experiments have shown mutagenic effects.

**Carcinogenicity**

This product is or contains a component that has been reported to be possibly carcinogenic based on its IARC, ACGIH, NTP, or EPA classification.

Limited evidence of carcinogenicity in animal studies

IARC: 2B - Group 2B: Possibly carcinogenic to humans (1,4-Dioxane)

NTP: Reasonably anticipated to be a human carcinogen (1,4-Dioxane)

OSHA: No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

**Reproductive toxicity**

No data available

No data available

**Specific target organ toxicity - single exposure**

May cause respiratory irritation.

**Specific target organ toxicity - repeated exposure**

No data available

**Aspiration hazard**

No data available

**Additional Information**

RTECS: JG8225000

Nausea, Vomiting, Weakness, Dizziness, Vertigo, Headache, Sweating, loss of appetite, Kidney injury may occur., Liver injury may occur.

To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.

Liver - Irregularities - Based on Human Evidence

Liver - Irregularities - Based on Human Evidence

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**12. ECOLOGICAL INFORMATION****12.1 Toxicity**

Toxicity to fish LC50 - Pimephales promelas (fathead minnow) - 985 mg/l - 96 h

Toxicity to daphnia and other aquatic invertebrates EC50 - Daphnia magna (Water flea) - 8,450 mg/l - 24 h

Toxicity to algae EC50 - Desmodesmus subspicatus (green algae) - > 500 mg/l - 72 h

**12.2 Persistence and degradability**

Biodegradability Result: < 5 % - Not readily biodegradable.

**12.3 Bioaccumulative potential**

Does not bioaccumulate.

**12.4 Mobility in soil**

No data available

**12.5 Results of PBT and vPvB assessment**

PBT/vPvB assessment not available as chemical safety assessment not required/not conducted

## 12.6 Other adverse effects

No data available

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## 13. DISPOSAL CONSIDERATIONS

### 13.1 Waste treatment methods

#### Product

Burn in a chemical incinerator equipped with an afterburner and scrubber but exert extra care in igniting as this material is highly flammable. Offer surplus and non-recyclable solutions to a licensed disposal company. Contact a licensed professional waste disposal service to dispose of this material.

#### Contaminated packaging

Dispose of as unused product.

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## 14. TRANSPORT INFORMATION

### DOT (US)

UN number: 1165      Class: 3      Packing group: II  
Proper shipping name: Dioxane  
Reportable Quantity (RQ): 100 lbs

Poison Inhalation Hazard: No

### IMDG

UN number: 1165      Class: 3      Packing group: II      EMS-No: F-E, S-D  
Proper shipping name: DIOXANE

### IATA

UN number: 1165      Class: 3      Packing group: II  
Proper shipping name: Dioxane

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## 15. REGULATORY INFORMATION

### SARA 302 Components

No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

### SARA 313 Components

The following components are subject to reporting levels established by SARA Title III, Section 313:

	CAS-No.	Revision Date
1,4-Dioxane	123-91-1	2007-07-01

### SARA 311/312 Hazards

Fire Hazard, Acute Health Hazard, Chronic Health Hazard

### Massachusetts Right To Know Components

	CAS-No.	Revision Date
1,4-Dioxane	123-91-1	2007-07-01

### Pennsylvania Right To Know Components

	CAS-No.	Revision Date
1,4-Dioxane	123-91-1	2007-07-01

### New Jersey Right To Know Components

	CAS-No.	Revision Date
1,4-Dioxane	123-91-1	2007-07-01

### California Prop. 65 Components

WARNING! This product contains a chemical known to the State of California to cause cancer.

	CAS-No.	Revision Date
1,4-Dioxane	123-91-1	2007-09-28



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## 16. OTHER INFORMATION

### Full text of H-Statements referred to under sections 2 and 3.

Carc.	Carcinogenicity
Eye Irrit.	Eye irritation
Flam. Liq.	Flammable liquids
H225	Highly flammable liquid and vapour.
H319	Causes serious eye irritation.
H335	May cause respiratory irritation.
H351	Suspected of causing cancer.
STOT SE	Specific target organ toxicity - single exposure

### HMIS Rating

Health hazard:	2
Chronic Health Hazard:	*
Flammability:	3
Physical Hazard	0

### NFPA Rating

Health hazard:	2
Fire Hazard:	3
Reactivity Hazard:	0

### Further information

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### Preparation Information

Sigma-Aldrich Corporation  
Product Safety – Americas Region  
1-800-521-8956

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